

### Product Information Sheet

#### Product

## Enviromex® PW23I

#### Product Description

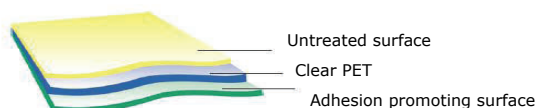
Enviromex® PW23I is a 100% Recyclable bi-axially oriented and co-extruded clear polyester film with a one side internal corona treatment and untreated outer surface. Enviromex® PW23I is ideal for use in carton window patching applications where high transparency is required. The corona treated surface features good adhesive properties (self-test recommended). In addition the food contact approval allows it to be used in food contact applications.

Available in thicknesses 12 – 75 micron.

#### Key Features

- Excellent clarity, 100% Recyclable
- Ideal for carton window patching, laminating, and adhesive coating
- Perfect for food packaging and single layer polybag applications

#### Structure of Enviromex® PW23I



Property	Test Method	Unit	Value	
Film Thickness	-	micron	12	23
Film Yield	-	M <sup>2</sup> /Kg	59	31
Unit Weight	-	g/m <sup>2</sup>	17	32
Haze	ASTM D 1003-61	%	2.0	2.2
Tensile strength at break MD TD	ISO 527-1-2	N/mm <sup>2</sup>	250 260	250 260
Elongation at break MD TD	ISO 527-1-2	%	120 105	120 110
Density	ASTM D 1505-68	g/cm <sup>3</sup>	1.4 (23°C)	
Coefficient of friction (static)	ASTM D 1894	-	0.4	
Shrinkage MD TD	150°C, 15 min	%	1.4 0.2	1.3 0.1

'MD' - Machine direction. 'TD' - Transverse direction

#### Food Contact

Enviromex® PW23I complies with EU food contact legislation 2002/72/EC, and amendments with FDA regulation 21 CFR 177.1630

*The information above is given in good faith and should be considered as a guide not a specification.*



BS EN 14644 : 1999  
CLEANROOM CLASS 8

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